

Supplier - DOVER  
**Mayco Base 1362**  
*Sulfurized Fatty Oil*  
*Dark Color Sulfurized Additives*

**Typical Properties**

Appearance	Dark Brown Fluid
Specific Gravity@60/60°F	0.996
Density,lb/gal	8.29
Viscosity@100°F(210°F),cSt	625 (53)
Viscosity@100°F(210°F),SUS	2900 (245)
Total Sulfur (Active),%wt	17 (6)
Neutralization Number,meqKOH/g	8
Flash Point C.O.C.,°F(°C)	400 (204)

**Product Description**

**MAYCO BASE 1362** is a sulfurized fatty material, which due to its low viscosity, lends itself to a variety of ferrous application needs.

**MAYCO BASE 1362** can also be used in severe operations on difficult to machine ferrous alloys.

Due to the active sulfur present, **MAYCO BASE 1362** is not recommended for the machining of copper, brass, or bronze alloys.

<b>Applications</b>	<b>Suggested Treat Rates, %wt</b>
Tapping	10 - 20
Tapping	10 - 20
Cold Heading (Cutting Side Only)	20 - 30
Tapping	10 - 20
Turning	5 - 10

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