

**Typical Properties**

Appearance	Brown Liquid
Specific Gravity@25°C	0.950 - 1.000
Viscosity@40°C, cSt	100 - 200
Sulfur Content (Active), %wt	9 - 11 (0)
Acid Value, mgKOH/g	≤ 8
Flash Point C.O.C., °C	> 160
Copper Corrosion+	1B
P <sub>B</sub> /P <sub>D</sub> , kg++	82 / 200
Std Packaging (NW / GW, Kg)	217.0 / 200.0

**Product Description**

**SMART BASE 1410** is a non-active sulfurized fatty oil, suitable for machining non-ferrous and ferrous metals.

**SMART BASE 1410** gives a clear dark red amber translucent fluid when blended with base oil at 5%; with low viscosity, so easy to blend.

**SMART BASE 1410** possesses superior lubricity and EP properties; it can improve surface finishing of workpieces after operation.

**SMART BASE 1410** possesses excellent compatibility. It can be used with majority of mineral oils, and can be used in extensive formulations like cutting oils, drawing oils and cold heading oils.

**Applications**

Gear Cutting  
Cold Heading  
Automatic Screw Machine

**Suggested Treat Rates, %wt**

5 - 10  
25 - 50  
10 - 20

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